

Machine	MTR	MTBF	Rate	% Efficiency	Throughput
Decaser	1.5 min	30 min	240 BPM	95	228 BPM
Filler	4.0 min	60 min	180 BPM	93	167 BPM
Capsuler	30 sec	15 min	240 BPM	96	230 BPM
Labeler	45 sec	10 min	240 BPM	92	220 BPM
Casepacker	3 min	40 min	300 BPM	93	279 BPM